

BXT2 OPERATING FUNCTIONS

STANADRD TENSION, 550 LBS MAXIMUM



MANUAL MODE:

OPERATES SAME AS PREVIOUS BXT

HOLD RED TENSION BUTTON UNTIL TOOL STALLS, THEN PRESS WELD BUTTON

ONLY MANUAL LED LIGHT IS ON



SEMI AUTOMATIC MODE:

HOLD RED TENSION BUTTON UNTIL TOOL STALLS, ONCE SET TENSION IS REACHED, THE TOOL WILL AUTOMATICALLY GO INTO THE WELD CYCLE

MANUAL AND AUTO LIGHT IS ON



FULL AUTOMATIC MODE:

PRESS RED TENSION BUTTON ONCE, TOOL WILL TENSION AND WELD ON ITS OWN

ONLY AUTO LIGHT IS ON AND FLASHING

SOFT TENSION, 335 LBS MAXIMUM



MANUAL "SOFT" MODE:

OPERATES SAME AS PREVIOUS BXT-10, SLOW START UP, LOWER MAX TENSION FOR 3/8", 7/16 PP

HOLD RED TENSION BUTTON UNTIL TOOL STALLS, THEN PRESS WELD BUTTON

MANUAL AND SOFT LED LIGHT IS ON



SEMI AUTOMATIC "SOFT" MODE:

HOLD RED TENSION BUTTON UNTIL TOOL STALLS, ONCE SET TENSION IS REACHED, THE TOOL WILL AUTOMATICALLY GO INTO THE WELD CYCLE

MANUAL, AUTO, AND SOFT LIGHT IS ON



FULL AUTOMATIC "SOFT" MODE:

PRESS RED TENSION BUTTON ONCE, TOOL WILL TENSION AND WELD ON ITS OWN

AUTO AND SOFT LIGHT IS ON, AUTO LIGHT IS FLASHING